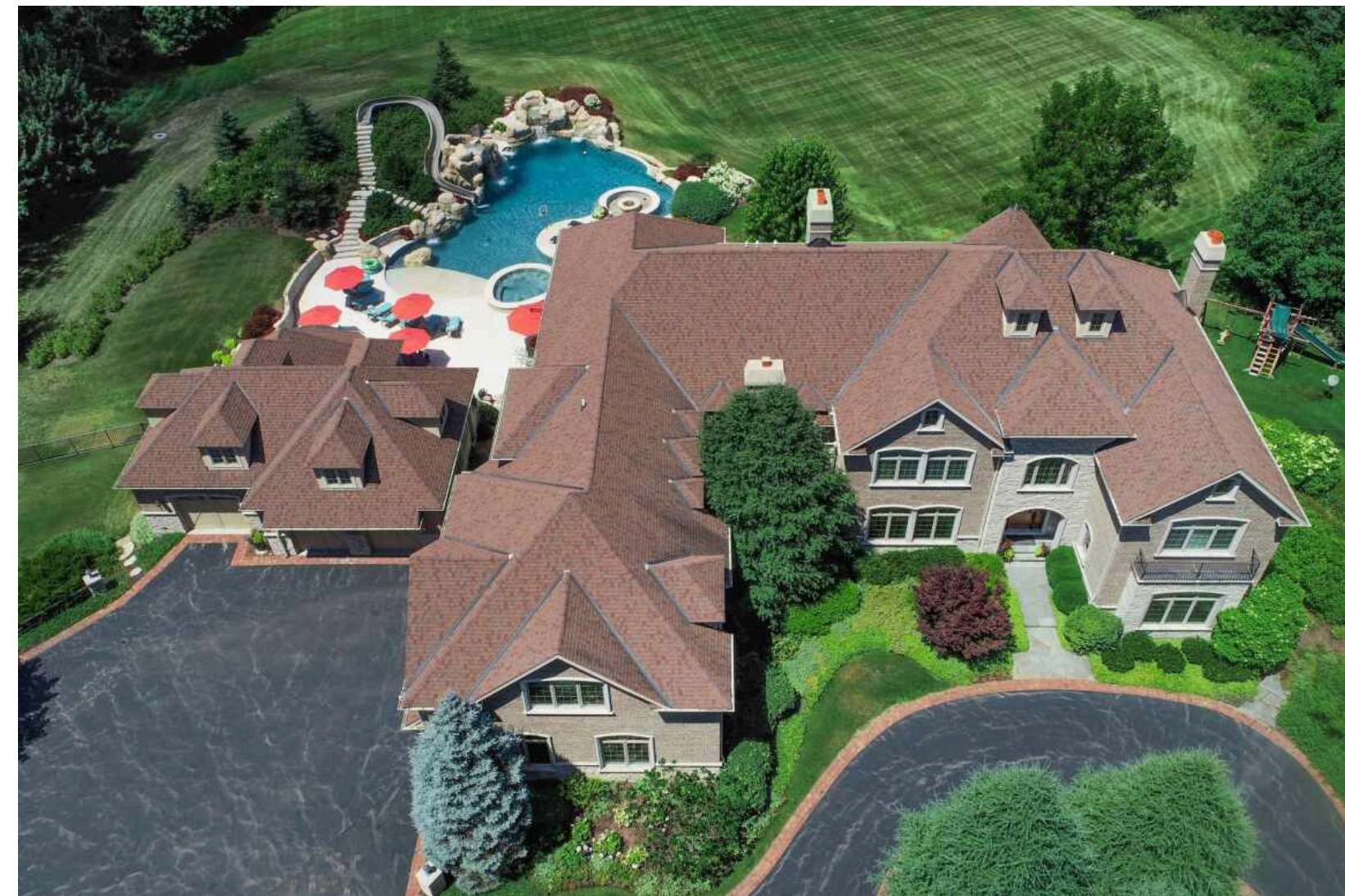




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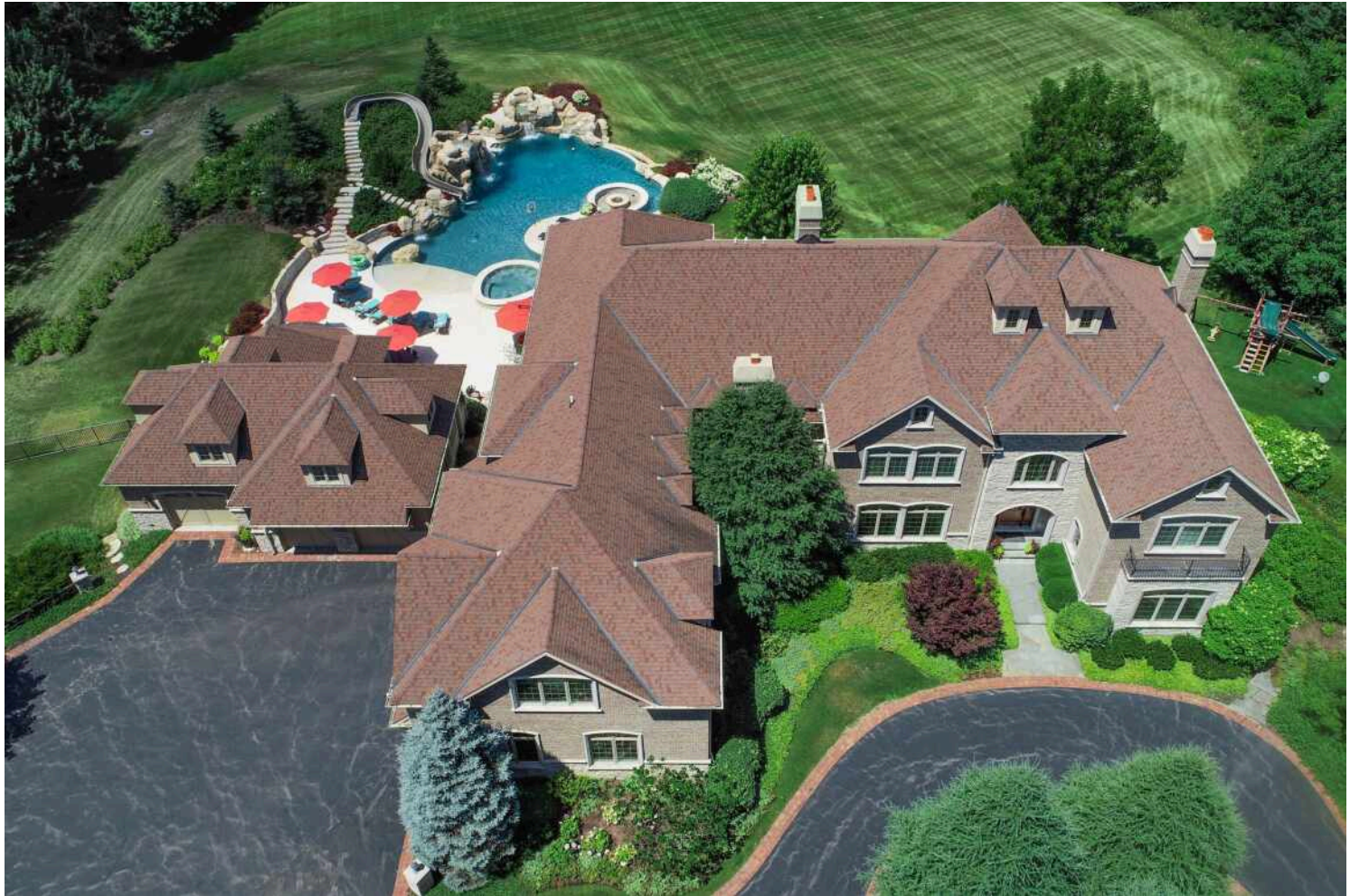


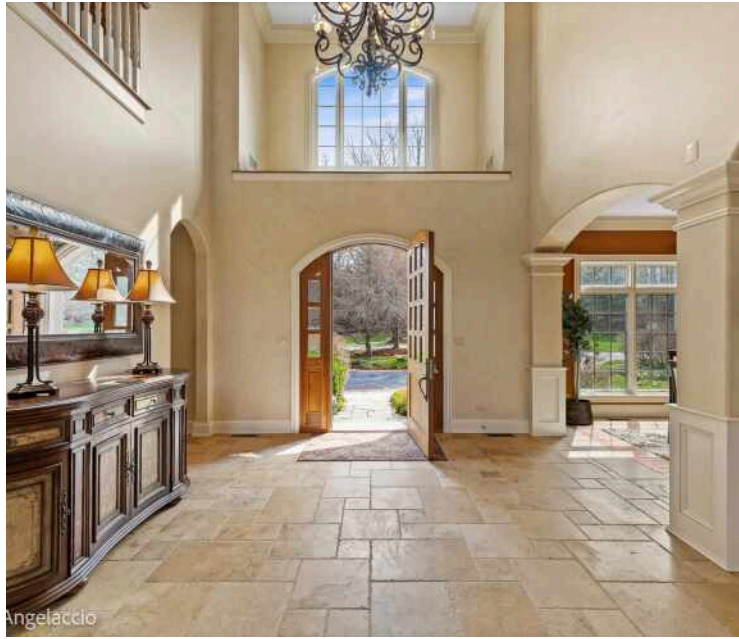
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**419 N VALLEY HILL ROAD** PREPARE TO BE CAPTIVATED BY THIS EXTRAORDINARY ESTATE IN BULL VALLEY, OFFERING RESORT-CALIBER LIVING!

**FEATURES**

Set on over five breathtaking private acres backing to the 608-acre Boone Creek Conservation Area and surrounded by rolling hills, equestrian estates, and scenic trails, this remarkable setting offers both serenity and convenience.

Encompassing over 14,000 square feet, the residence showcases exceptional craftsmanship with six bedrooms, six full and five half baths, four fireplaces, exquisite millwork, and refined finishes throughout. A grand foyer leads to elegant formal spaces, while the chef's kitchen with dual islands and breakfast room opens to expansive outdoor living areas, including screened porches and a deck designed to capture sweeping views. The luxurious primary suite offers a private retreat with fireplace, sitting room, spa-inspired bath, and private outdoor spaces. A fully finished walkout lower-level features radiant heated floors, a theater, fitness studio, wine cellar, and an impressive indoor sports court.

Outdoor living rivals a private resort, highlighted by a spectacular pool with waterfalls, slide, lazy river, and spa, along with a fully equipped pool house, multiple outdoor entertaining spaces, and firepit areas. A total of six garage spaces accommodates car enthusiasts and collectors. Ideally located near Boone Creek Fen and the charming downtowns of Woodstock and Crystal Lake, Metra train for an easy commute to the city and just a short drive to Lake Geneva, this one-of-a-kind estate offers an unparalleled luxury lifestyle



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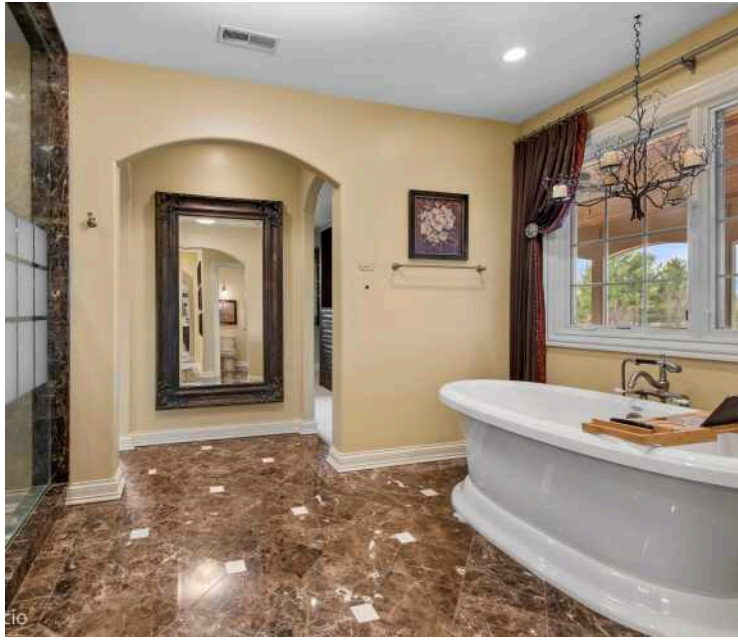


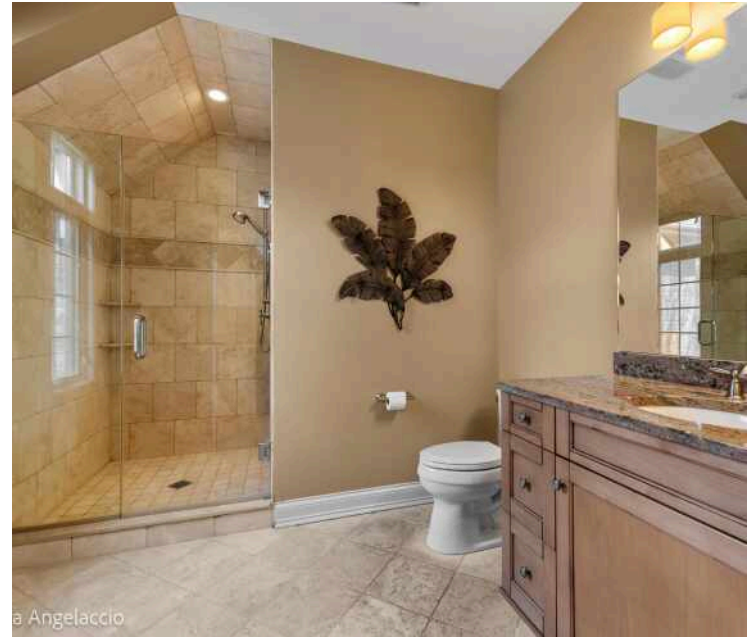














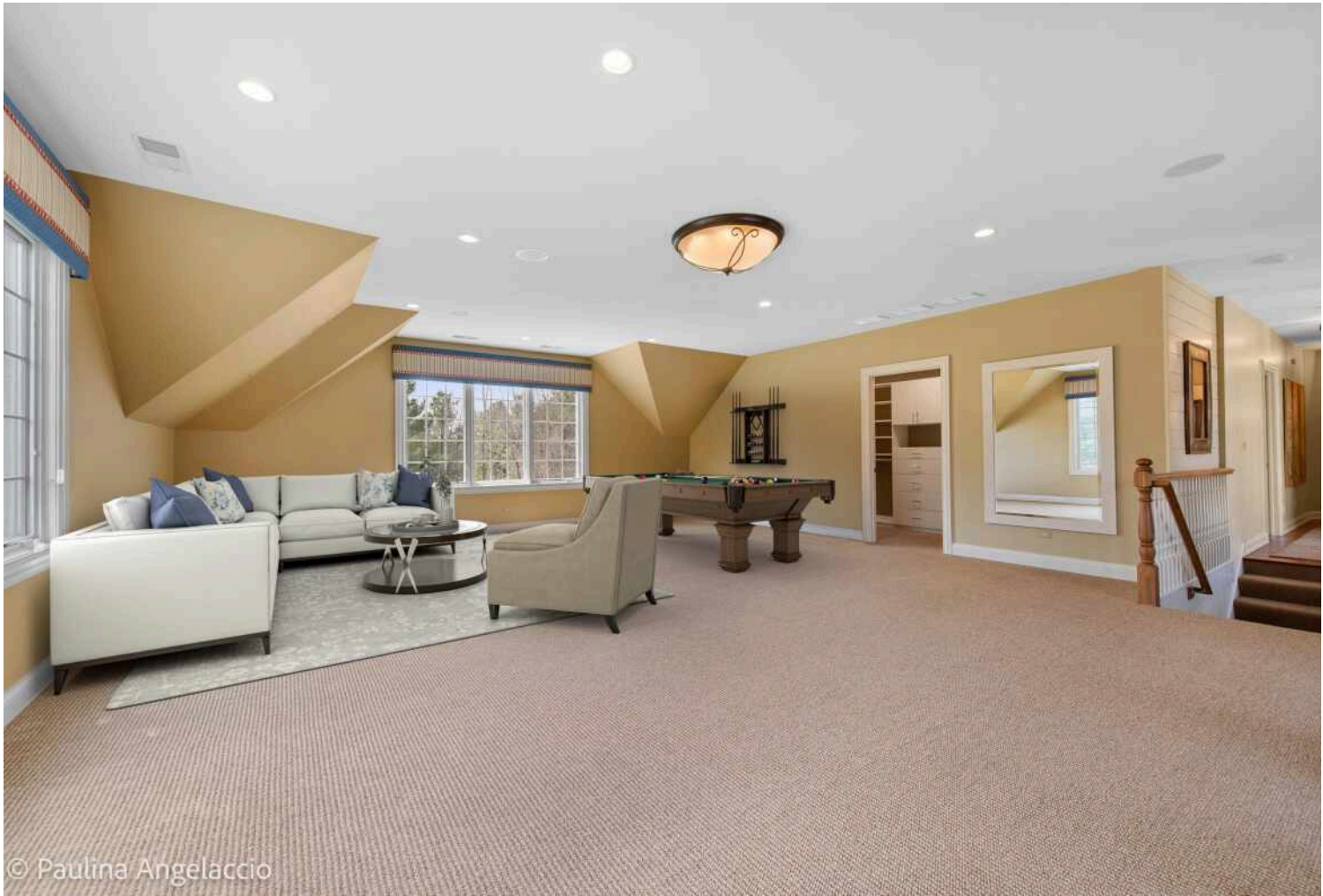
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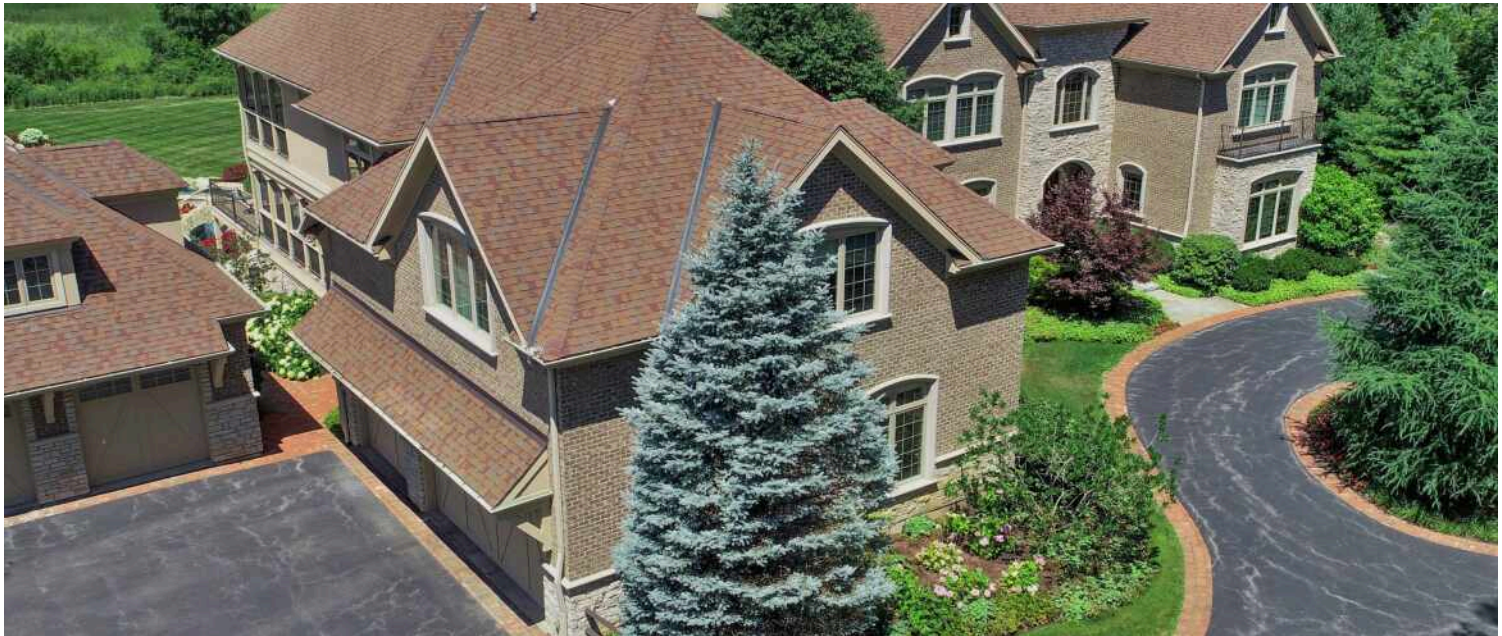








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