

9818 LAUREN LANE
NILES

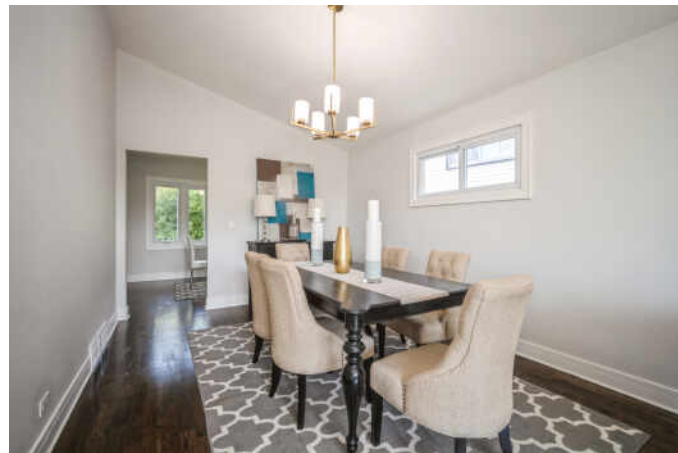




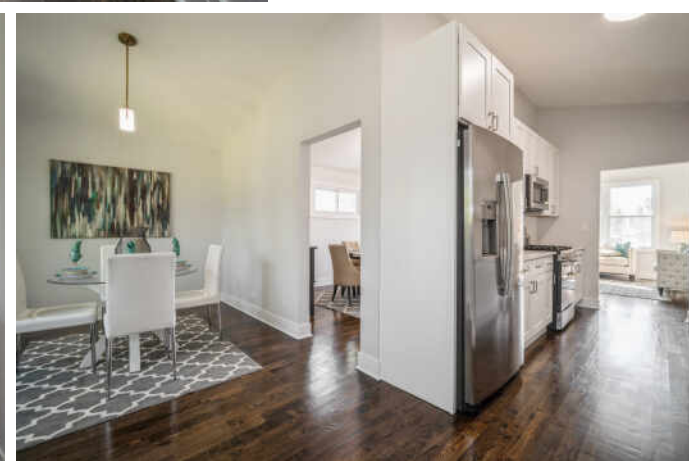
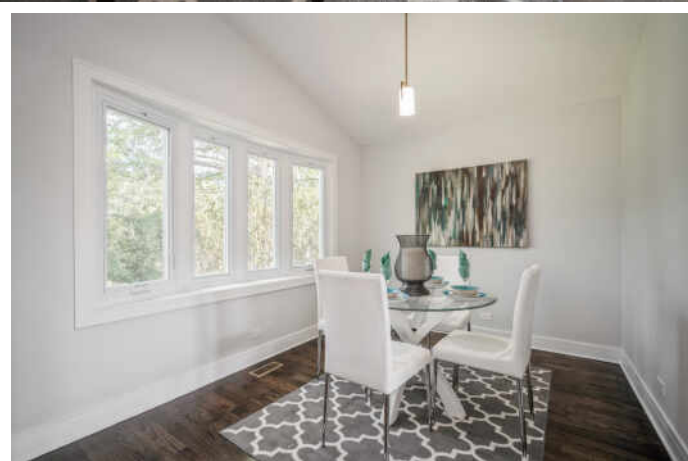
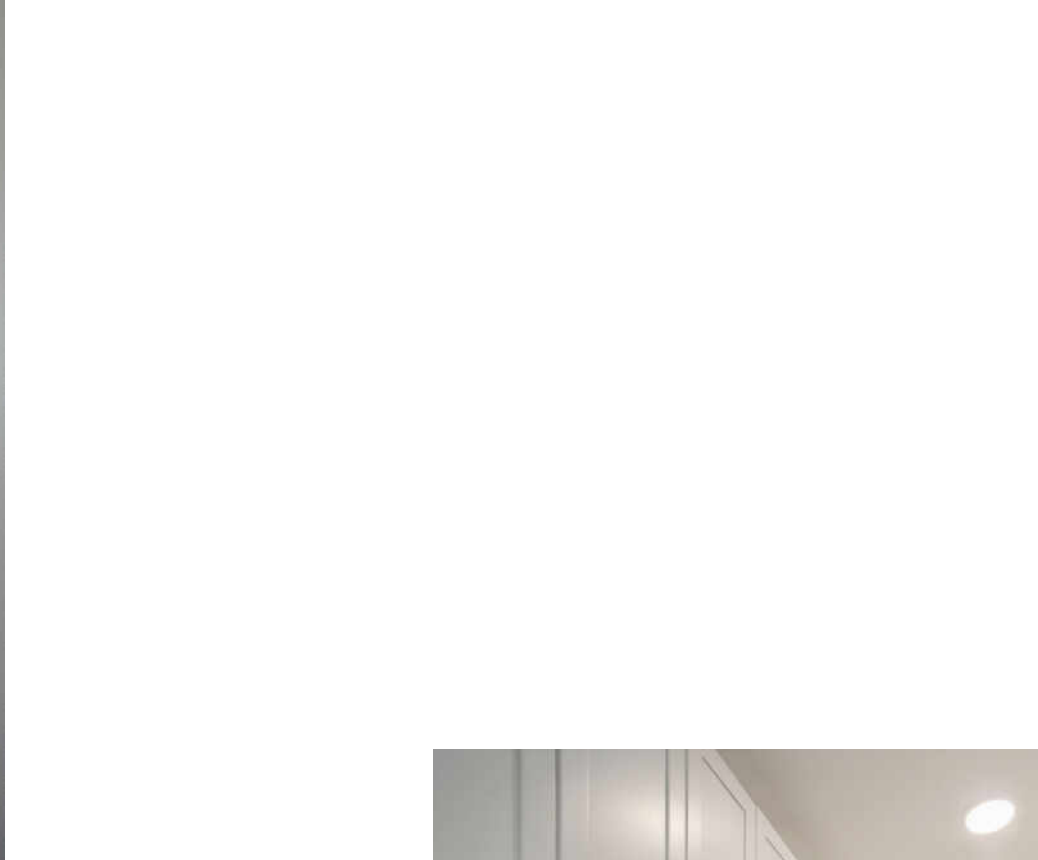
ROOM DIMENSIONS

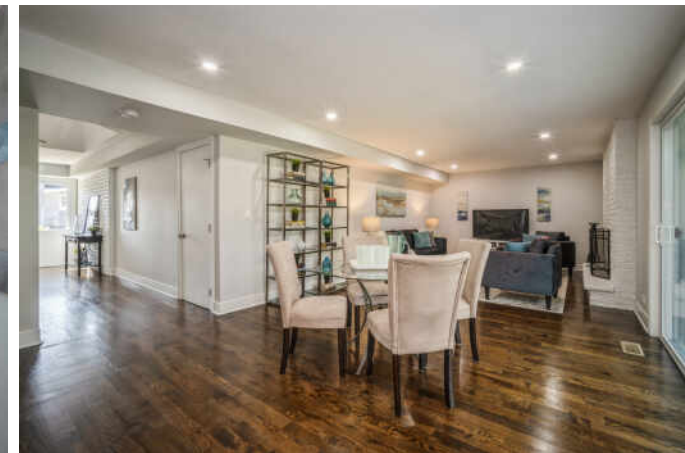
LIVING ROOM : 23' x 15'
 FAMILY ROOM : 30' x 13'
 DINING ROOM : 13' x 11'
 KITCHEN : 20' x 9'
 PRIMARY BEDROOM : 14' x 17'
 SECOND BEDROOM : 10' x 13'
 THIRD BEDROOM : 10' x 11'
 FOURTH BEDROOM : 11' x 12'

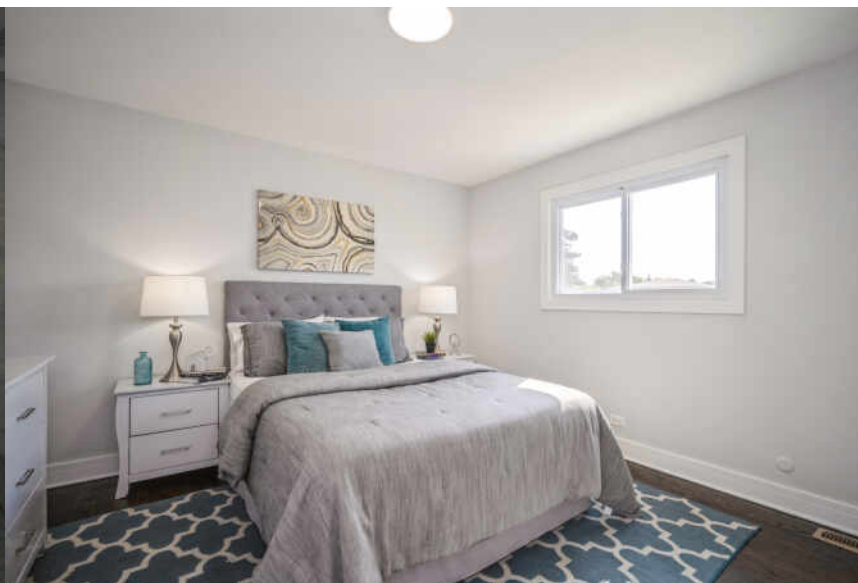
Totally remodeled spacious 4 bedrooms / 3.5 bathrooms multi-level mid-century home located in the Golden Acres subdivision, one of Niles most desirable locations. A circle driveway welcomes you at the front of the house. The home has a double door entry into a soaring 2-story foyer. On the 1st level, you will find the foyer, half bath, access to the attached 2 car garage, and large family room with a fireplace and sliders leading to the stone patio and large backyard. On the 2nd level, is the living room and dining room with cathedral ceilings, brand new kitchen with quartz countertops, Shaker cabinets, stainless steel appliances, and dinette room. On the 3rd level, you will find 4 bedrooms. A primary suite with fully remodeled bathroom and 3 additional bedrooms including a fully remodeled 2nd bathroom. In the lower level is the fully finished basement where there is an enormous rec room, an additional full bathroom, office, and laundry room. Enjoy the spacious backyard on the large stone patio. Located close to shopping, expressway, transportation...everything!

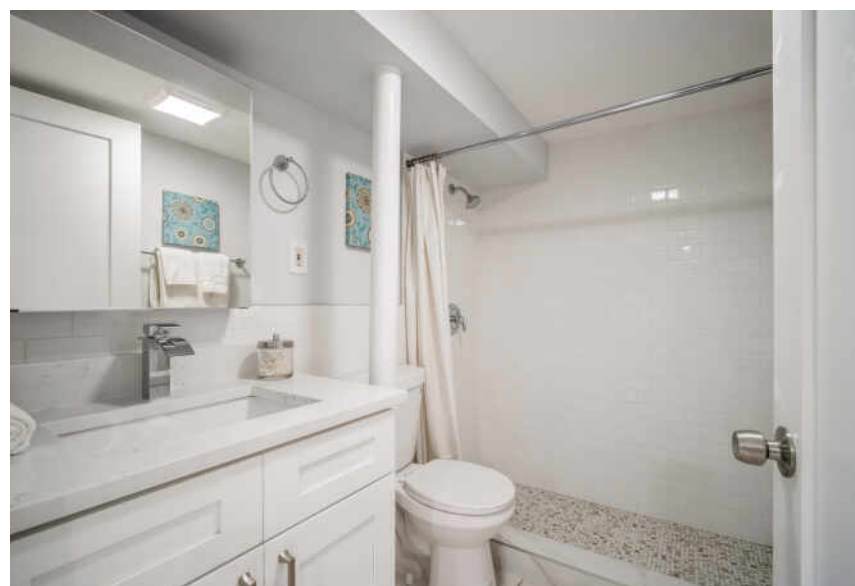
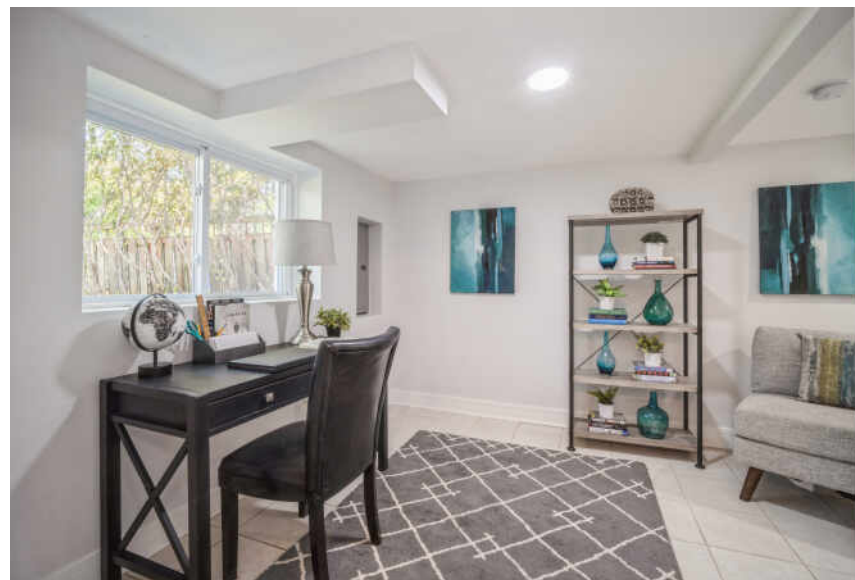


4 BEDROOM
 3.1 BATH
 TAXES: \$10,072

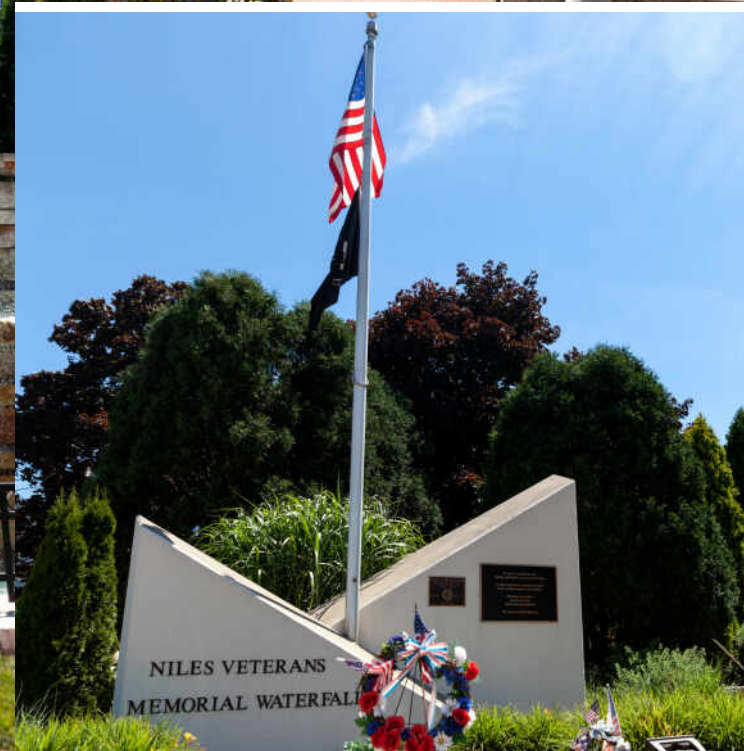








SIZES AND DIMENSIONS ARE APPROXIMATE, ACTUAL MAY VARY.



JUST 15 MINUTES FROM THE HUSTLE AND BUSTLE OF DOWNTOWN CHICAGO, THE VILLAGE OF **NILES** OFFERS QUIET RESIDENTIAL NEIGHBORHOODS SHADED BY TOWERING TREES.

Despite being outside the city, Niles still has a cosmopolitan vibe with its own half-size replica of the Leaning Tower of Pisa and active Sister Cities program, promoting cultural exchanges. The community also has a strong commitment to sustainability, converting vacant land into the Farm on Franks, a community garden, and educational experience.

Niles homebuyers will find a variety of homes in several styles and price ranges from condominiums to well-maintained bungalows and new-construction single-family homes.

Niles residents have several transportation options including two nearby Metra rail lines providing direct service to downtown Chicago and a free bus for travel within the village. Commuters can also take a public bus to catch the CTA's Blue and Yellow Lines.



NOTES

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